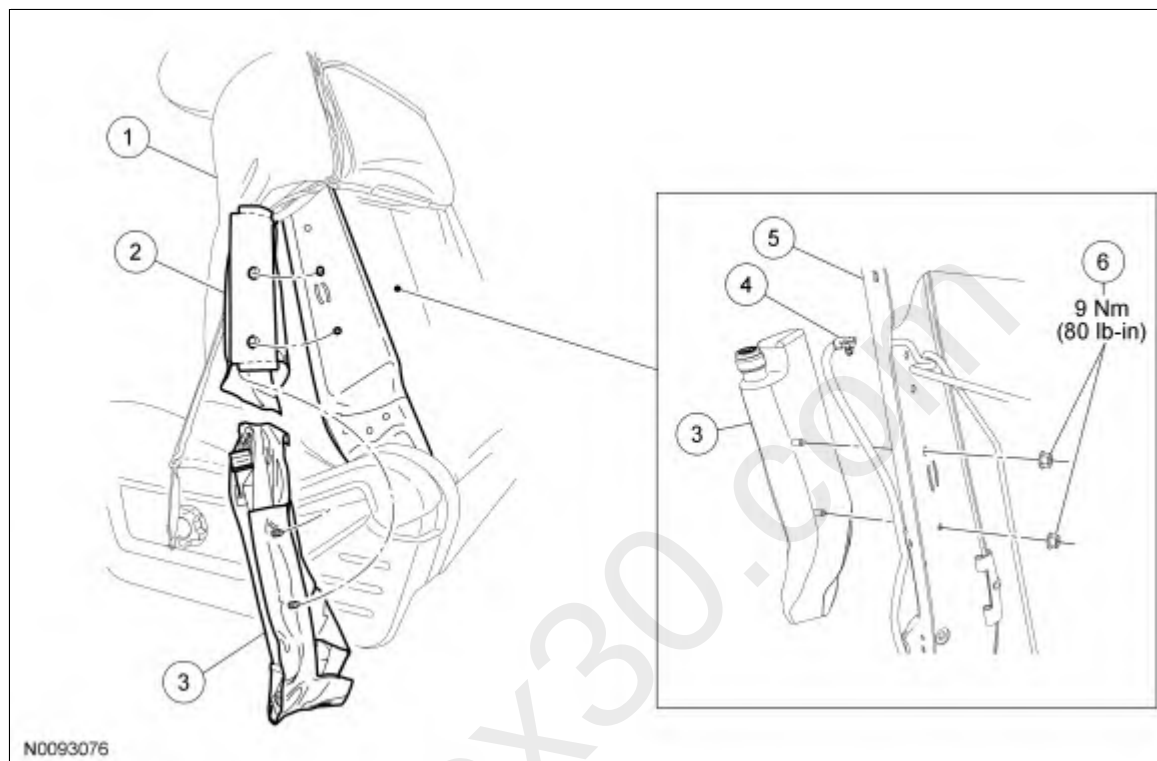


SECTION 501-20B: Supplemental Restraint System
REMOVAL AND INSTALLATION

2014 F-150 Workshop Manual
Procedure revision date: 10/25/2013

Side Airbag

NOTE: Driver seat shown, passenger similar.



Item	Part Number	Description
1	64417	Backrest cover
2	—	Deployment chute (part of 64417)
3	611D10	Side air bag module
4	—	Electrical connector (part of 14K155)
5	61018	Seat backrest frame
6	W520111	Side air bag module nuts (2 required)

Removal and Installation



WARNING: Always carry a live airbag with the deployment door, trim cover or tear seam pointed away from the body. Do not place a live airbag down with the deployment door, trim cover or tear seam facing down. Failure to follow these instructions may result in serious personal injury in the event of an accidental deployment.



WARNING: Never probe the electrical connectors on airbag, Safety Canopy or side air curtain assemblies. Failure to follow this instruction may result in the accidental deployment of these assemblies, which increases the risk of serious personal injury or death.



WARNING: If the seat side airbag cover has been damaged or separated from its mounting, or if the airbag material has been exposed, install a new seat side airbag assembly. Never try to repair the seat side airbag assembly. Failure to follow these instructions may result in the seat side airbag deploying incorrectly, which increases the risk of serious personal injury or death in a crash.

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